

XSP
Stainless Steel Submersible
Sewage Pump



Application

- Wastewater drainage in factories, construction sites and commercial facilities
- Drainage system in municipal sewage treatment plants
- Drainage station in residential quarters
- Municipal projects
- Methane pools and field irrigation in countryside

Pump

- Max. immersion depth: 5 m
- Max. liquid temperature: +40°C
- Liquid pH value: 4 - 10
- Liquid kinematic viscosity: 7x10⁻⁷~23x10⁻⁶m²/s
- Max.liquid density: 1.2x10³kg/m³

Motor

- Built-in thermal protector
- Stainless steel welded shaft
- Insulation class: B
- Protection class: IP68

Identification Codes

XSP 12 - 8.5 / 0.45 I

Pump Body Material: Cast Iron
Power (kW)
Max. Head (m)
Max. Flow (m³/h)
Sewage Submersible Pump

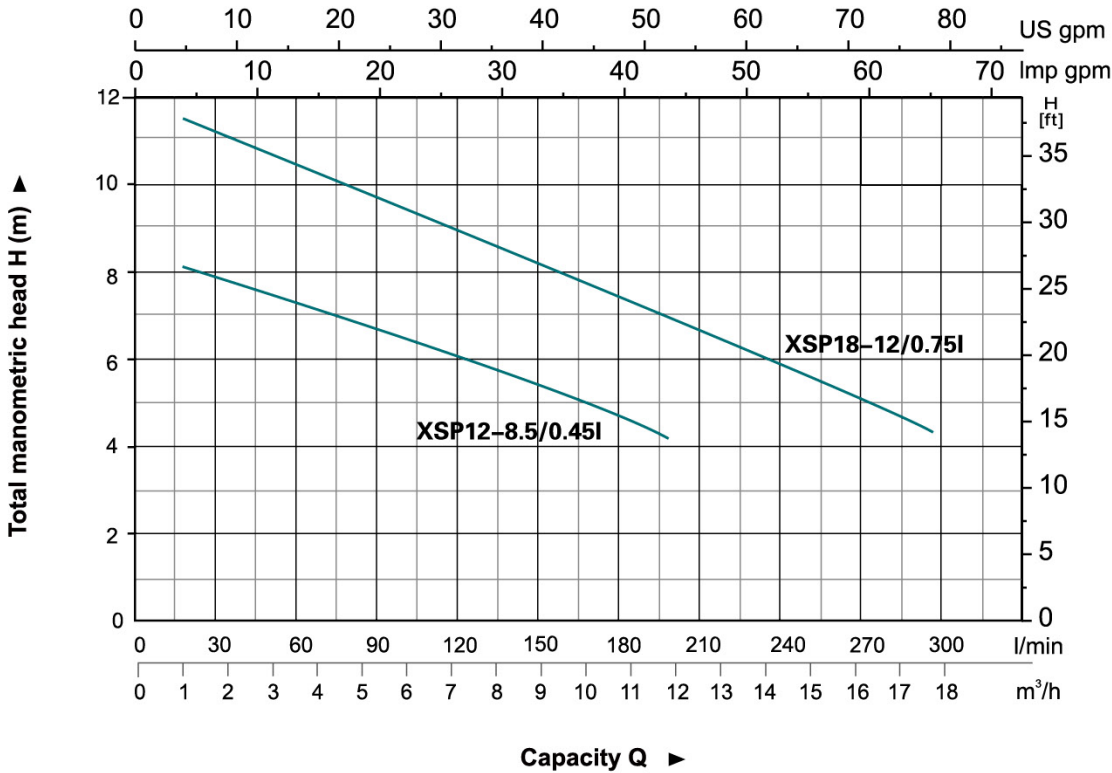
Technical Data

Model	Power		Outlet diameter	Max. flow	Max. head	Max. dia. of particle	GW	Packing size	Quantity
	kW	HP							
XSP12-8.5/0.45I	0.45	0.6	50	200	8.5	25	18.2	495x263x222	1010
XSP18-12/0.75I	0.7	1	50	300	12	25	20.2	540x265x195	1056

Dimension

Model	DN	L (mm)	W (mm)	H (mm)
XSP12-8.5/0.45I	2"	225	150	450
XSP18-12/0.75I		226	159	500

Hydraulic Performance Curves



Materials Table

No.	Part	Material	No.	Part	Material
1	Bolt	Stainless steel	30	Wave washer	65Mn
2	Stretching washer	Stainless steel	31	Ball bearing	
3	Washer	Stainless steel	32	Rotor	
4	Bolt	Stainless steel	33	Ball bearing	
5	Washer	Stainless steel	34	Screw	Stainless steel
6	Handle	Stainless steel	35	Washer	Stainless steel
7	Nut	Stainless steel	36	Connection part	HT200
8	Protector	NR	37	Mechanical seal	Ceramic/Carbon
9	Cable presser	Stainless steel	38	O-ring	NBR
10	Washer	Stainless steel	39	Oil chamber cover	HT200
11	Screw	Stainless steel	40	Screw	Stainless steel
12	Bolt	Stainless steel	41	Washer	Stainless steel
13	O-ring	NBR	42	O-ring	NBR
14	Screw	Stainless steel	43	Screw	Stainless steel
15	Flange	Stainless steel	44	Oil seal	
16	Cable		45	Impeller	HT200
17	Cable protector	CR	46	Nut	Stainless steel
18	Capacitor cover	HT200	47	Bolt	Stainless steel
19	Capacitor		48	Washer	Stainless steel
20	O-ring	NBR	49	Connector	ABS
21	Rubber washer	NBR	50	O-ring	NBR
22	Screw	CuZn40	51	Connector nut	HT200
23	Stretching washer	65Mn	52	Rubber washer	NBR
24	Washer	CuZn40	53	Pump body	HT200
25	Cable holder	NBR	54	Base plate	HT200
26	Motor cover	HT200	55	Washer	Stainless steel
27	Thermal protector		56	Screw	Stainless steel
28	O-ring	NBR	57	Float switch	
29	Stator				

